



**Technical Products, Inc.**

P: 262-335-3635 | F: 262-335-3606

E: [tpi@technicalproductsinc.com](mailto:tpi@technicalproductsinc.com)

[www.technicalproductsinc.com](http://www.technicalproductsinc.com)

## Phenolic LE Material Specifications

Phenolic Laminates physical strength, resiliency, ease and versatility of fabrication, and excellent electrical properties make Phenolics useful in a wide range of mechanical and electrical applications.

Physical Properties	Units	Test	LE
Density	lb/in <sup>3</sup> g/cm <sup>3</sup>	D792	0.048 1.34
Water Absorption, 24 hrs.	%	D570	1.8

Mechanical Properties	Units	Test	LE
Tensile Strength -lengthwise -crosswise	psi	D638	13,000 9,000
Flexural Strength -lengthwise -crosswise	psi	D790	22,000 16,000
Flexural Modulus -lengthwise -crosswise	psi	D790	1,600,000 1,200,000
Compressive Strength	psi	D695	37,000
Hardness Rockwell M	-	D785	M100
Izod Impact Notched -lengthwise -crosswise	ft-lb/in	D256	1.35 1.10

Thermal Properties	Units	Test	LE
Coefficient of Linear Thermal Expansion -lengthwise -crosswise	X 10 <sup>-5</sup> in./in./°F	D696	1.00 1.06
Max. Operating Temperature	°F/°C	-	285 / 140
Thermal Conductivity	BTU- in/ft <sup>2</sup> -hr.-°F x 10 <sup>-4</sup> cal/cm-sec-°C	C177	2.03 7.0
Flammability Rating	-	UL94	H-B

Electrical Properties	Units	Test	LE
Dielectric Strength	(V/mil) short time, 1/8" thick	D149	625
Dielectric Constant	@1 MHz	D150	6
Dissipation Factor	@1 MHz	D150	0.045
Arc Resistance	sec	D495	15

\*\*The information provided in this table is a compilation of publicly available data. This information is provided for comparison purposes only, and is not intended to be warrantable. Further, *Technical Products, Inc.* disclaims any and all liability from errors, in accuracies, or omissions.